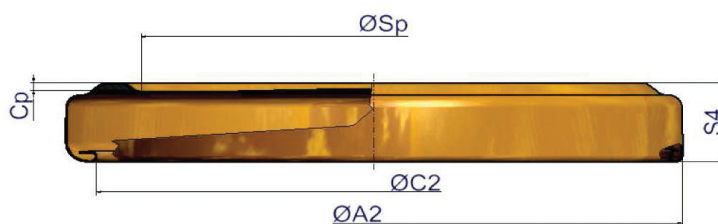


Dimension sheet

Regular Pano lug cap with PVC- or BLUESEAL[®]-Compound

Closure diameter		38 mm	48 mm	53 mm	58 mm	63 mm	66 mm
Closure type		RUB, RUP	TWS, TSB	TWS, TSB	TWS, TSB	TWS, TSB	TWS, TSB
k-value, closure +/-0.2 [mm]*		8.3	7.35	8.4	8.4	8.3	8.3
Technical data							
Plate		Tinplate acc. EN 10202:2001, tin weight 2.0 g/m ² per side					
Closure diameter outside +/-0.15 [mm]	A2	41.88	49.8	56.3	60.2	66.4	69.2
Diameter inside / caliber min. [mm]	C2	35.3	43.55	49.2	53.1	59.35	62.25
Closure height +/-0.3 [mm]	S4	9.8	8.85	9.65	9.65	9.8	9.8
Number lugs		3	4	4	4	4	4
Compound thickness (incl. plate) min./max. [mm]	Cp	1.05–1.25					
Plate diameter [mm]	Sp	27	35	40	45	50	54
Button insertion max. [mbar]		330	330	330	250	250	250
Button recoil min. [mbar]		30	30	30	30	30	30

*based on DIN EN ISO 9100 1-14



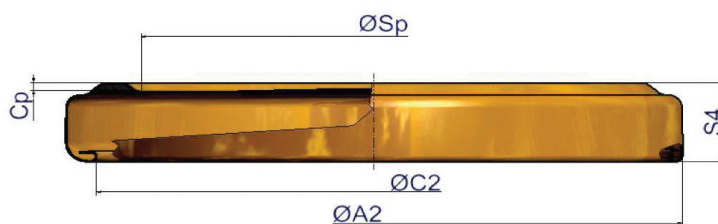
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Dimension sheet

Regular Pano lug cap with PVC- or BLUESEAL[®]-Compound

Closure diameter		70 mm	77 mm	82 mm	89 mm	100 mm
Closure type		TWS, TSB	TWS, TSB	TWS, TSB	TWS, TSB	TWS, TSB
k-value, closure +/-0.2 [mm]*		8.3	8.3	9.3	10.15	12.5
Technical data						
Plate		Tinplate acc. EN 10202:2001, tin weight 2.0 g/m ² per side				
Closure diameter outside +/-0.15 [mm]	A2	73.3	80	85	92.7	103.4
Diameter inside / caliber min. [mm]	C2	66.25	72.95	78.05	85.85	96.6
Closure height +/-0.3 [mm]	S4	9.8	10.8	10.8	11.65	13.7
Number lugs		4	6	6	6	6
Compound thickness (incl. plate) min./max. [mm]	Cp	1.05–1.25				
Plate diameter [mm]	Sp	58	64	70	76	88
Button insertion max. [mbar]		250	250	250	250	250
Button recoil min. [mbar]		30	30	30	30	30

*based on DIN EN ISO 9100 1-14



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